UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/535,358	01/11/2006	Andrew R Barron	1789-09405	3910	
23505 CONLEY ROS	7590 07/23/200 E. P.C.	EXAMINER			
David A. Rose		DANG, TRUNG Q			
P. O. BOX 3267 HOUSTON, TX 77253-3267			ART UNIT	PAPER NUMBER	
	,			2892	
			NOTIFICATION DATE	DELIVERY MODE	
			07/23/2009	ELECTRONIC	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

pathou@conleyrose.com

	Application No.	Applicant(s)	
	10/535,358	BARRON ET AL.	
Office Action Summary	Examiner	Art Unit	
	Trung Dang	2892	
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	orrespondence address	
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DOWN THE METERS THE	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin vill apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).	
Status			
Responsive to communication(s) filed on <u>09 Jules</u> This action is FINAL . 2b) ☐ This Since this application is in condition for allowed closed in accordance with the practice under E	action is non-final.		
Disposition of Claims			
4) Claim(s) 1-8 and 16-28 is/are pending in the all 4a) Of the above claim(s) is/are withdray 5) Claim(s) is/are allowed. 6) Claim(s) 1-8 and 16-28 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/o	wn from consideration.		
Application Papers			
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) accomposed and all accomposed are all all accomposed and are all all all all all all all all all al	epted or b) objected to by the Idrawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	e 37 CFR 1.85(a). lected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureau * See the attached detailed Office action for a list 	s have been received. s have been received in Applicati rity documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National Stage	
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ate	

DETAILED ACTION

Claim Rejections - 35 USC § 112

1. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

Claim 28 is rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

The limitation "wherein said reactive solution is not heated" of claim 28 presents a new subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. Note that in the Remarks filed 6/10/2009, applicants stated that "Support for claim 28 can be found in Figures 1 and 2 and in paragraphs [0010] and [0016]-[0020] of the instant application which illustrate and disclose a method for low temperature growth of inorganic materials (e.g., non-heated)." However, the disclosed low temperature growth of inorganic materials does not necessarily mean the reactive solution is not heated since a low temperature process may involve a heating at low temperature. Applicants are reminded that the mere absence of a positive recitation is not basis for an exclusion.

Application/Control Number: 10/535,358 Page 3

Art Unit: 2892

Claim Rejections – 35 USC § 103

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-3, 7-8, 16-27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Goda et al. (US 5,132,140) in view of Faur et al. (US 6,613,697) and Liang et al. (US 2002/0173170), all of record.

Regarding claim 1, with reference to Fig. 3, Goda teaches a method for depositing an inorganic material (silicon dioxide) from a reactive solution onto a silicon substrate, comprising:

immersing said silicon substrate into the reactive solution of H₂SiF₆; and regenerating said reactive solution through pump 8 and filter 7 to allow for continuous growth of said inorganic material onto said substrate (col. 5, lines 30-55, EXAMPLE 4 for a substrate being a silicon wafer, and claims 6-8).

Goda differs from the claims in not disclosing the step of chemically treating said substrate to activate growth of said inorganic material as claimed.

Faur teaches a widely used RCA cleaning of a silicon wafer performed prior to a liquid phase deposition (LPD) of silicon dioxide on the surface of the silicon substrate, comprising: a standard SC1 step using NH₄OH:H₂O₂:H₂O (1:1:5) volume parts solution and a standard SC2 step using HCI:H₂O₂:H₂O (1:1:6) volume parts solution (col. 8, lines 5-22).

It would have been obvious to one of ordinary skill in the art to modify Goda's teaching by performing the cleaning process as suggested by Faur so as to remove contaminants from the surface of the substrate which would hinder the growth of silicon dioxide.

Page 4

The combined process of Goda and Faur is now differs from the claim in not disclosing a monitoring system for monitor the depletion of silica in the reactive solution.

Liang teaches an apparatus used for LPD of silicon dioxide, which employs an automatic solution concentration monitoring system 109 (Fig. 3) for controlling the reactant concentration (para. [0030]).

It would have been obvious to one of ordinary skill in the art to modify the combined process of Goda and Faur by incorporating the automatic solution concentration monitoring system 109 for controlling the reactant concentration as suggested by Liang for the purpose of controlling the reaction conditions because it is known the deposition rate and the quality of the deposited film depend on the **concentration** of H₂SiF₆ in the reactive solution. Furthermore, it is also known the **concentration** of H₂SiF₆ in the solution in turn depends on the amount of silica added according to the chemical reaction (1) noted above. Thus, incorporating the monitor system 109 would continuously monitor the **concentration** of H₂SiF₆ in the reactive solution, and hence the quantity of silica in the reactive solution, and therefore allowing an operator to detect the depletion of silica and adding silica accordingly upon depletion so as to control the film forming process. Moreover, it is within the knowledge of one skilled in the art that concentration of an acid solution is determined by the pH of the

solution. Thus, monitoring the concentration of H_2SiF_6 in the reactive solution by pH measurements as claimed would have been obvious. For the limitation regarding spectrographic analysis, it is well known that relative concentration of a solution is determined by spectrographic analysis (See Fehrenbacher's patent, col. 1, lines 65-67, which is cited merely for the purpose of showing this fact). Thus, employing spectrographic analysis for monitoring the concentration of H_2SiF_6 in the reactive solution would have been obvious to one skilled in the art. Because pH measurement and spectrographic analysis each is known individually as a method for monitoring a concentration of a solution, one skilled in the art would reasonable expect that the use of both techniques to monitor the concentration of H_2SiF_6 in the reactive solution would yield predictable results.

For claim 8, Fig. 3 in Goda shows the recirculating solution passes through filter 7 that has silica particles larger than 1.5 microns filtered inside (col. 7, lines 57-59). Thus, the recirculating solution is saturated again (i.e., regenerated) by the addition of the silica dissolved in the solution.

For claims 17, 19 and 20, although the component ratios of the cleaning solutions and the treating temperature and duration taught by Faur are different from that of recited in the claims, such determination of process parameters would have been obvious to one skilled in the art because it is well settle that, absent a showing of criticality or unexpected result by applicant, where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable range by routine experimentation. See *In re Aller*, 220 F.2d 454, 456, 105 USPQ 233, 235

(CCPA 1955); *In re Hoeschele*, 406 F.2d 1403, 160 USPQ 809 (CCPA 1969); *Merck & Co. Inc. v. Biocraft Laboratories Inc.*, 874 F.2d 804, 10 USPQ2d (Fed.cir), cert. denied, 493 U.S. 975 (1989); *In re Kulling*, 897 F.2d 1147, 14 USPQ2d 1056 (Fed. Cir. 1990); and *In re Geisler*, 116 F.3d 1465, 43 USPQ2d 1362 (Fed. Cir. 1997). Furthermore, the specification contains no disclosure of either the critical nature of the claimed process parameters or any unexpected results arising therefrom. Where patentability is said to be based upon particular chosen variables recited in the claims, the applicant must show that the chosen variables are critical. *In re Woodruff*, 919 F.2d, 1575, 1578, 16 USPQ2d, 1936 (Fed. Cir. 1990).

For claims 21-23, the HF contains in the recirculation solution when reacts with silicon dioxide particles in filter 7 inherently reduces HF and generates H₂SiF₆ according to the chemical reaction (1) recited at col. 5 in Goda.

3. Claims 4-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Goda taken with Faur and Liang as applied to claims1-3, 7-8, 16-27 above, and further in view of Zhao et al. (US 2003/0118064 of record).

The combination of Goda, Faur and Liang teaches a method for depositing an inorganic material from a reactive solution onto a substrate as described above.

The combined process differs from the claims in not disclosing that the LPD of silicon dioxide on a silicon substrate can be applied for the fabrication of a semiconductor nano-chip wherein the silicon dioxide forms an optical waveguide.

Application/Control Number: 10/535,358 Page 7

Art Unit: 2892

Zhao teaches an optical waveguide comprises a nano-ultrafine crystalline Si thin 110 film and silicon dioxide films 104/108 deposited on a Si substrate 102 (Fig. 3).

Thus, employing the LPD process taught by Goda and Faur for the fabrication of the optical waveguide device taught by Zhao would have been obvious to one of ordinary skill in the art because the application of a known process to make a known device would have been within the level of one skilled in the art.

Response to Arguments

- 4. Applicant's arguments with respect to claims 1-8 and 16-28 as presented in the Remarks dated 06/10/09 have been considered but are moot in view of the new ground(s) of rejection.
- 5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Trung Dang whose telephone number is 571-272-1857. The examiner can normally be reached on Mon-Friday 9:30am-6:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thao Le can be reached on 571-272-1708. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

Application/Control Number: 10/535,358 Page 8

Art Unit: 2892

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Trung Dang/ Primary Examiner, Art Unit 2892

7/20/09